



Dart Aerospace Ltd.
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Ke-Print

004477

DSI 9535-015
Job Sheet 180624



Part No: DSI 9535-015

Job Qty: 1 ea

Part Name: Label Plate, 541 Basket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/11/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DSI9535 REV.A IPP REV:A 10.12.16 NEW ISSUE DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		7/18/18	0.00	0.00	Start Up Stores/Pkg-2		JUL 18 2018
110	Packaging	1 pcs		7/18/18	0.00	0.00	Packaging1-5		JUL 18 2018
120	QC	1 pcs		7/18/18	0.00	0.00	QC4		M.L.
130	Packaging	1 pcs		7/18/18	0.00	0.00	Packaging3-2		M.L.
135	DC	1 pcs		7/18/18	0.00	0.00	DC		DAS
140	QC21-FG	1 Ea		7/18/18	0.00	0.00	QC21		21 JUL 18 2018

Part Op 130 - Identify and pack for shipping as per PPP DSI 9535-015 Location: F9122 sold
Descriptions: 135 - Photocopy blue file & type labels as per PPP DSI 9535-015 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CR3213-4-02	Cherry Rivet	2 Ea (2 ea)	90-Start up Operation	5027730
CR3213-4-03	Rivet	2 Ea (2 ea)	90-Start up Operation	5027731
D4086-200	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	5051929
D4289-041	Label Plate	1 Ea (1 ea)	90-Start up Operation	5092765

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	CR3213-4-02	2	84	0
	CR3213-4-03	2	235	0
	D4086-200	1	14	0
	D4289-041	1	3	0

Part Specifications

Specifications could not be found.

DOA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ _____ _____	DISPOSITION Rework ☐	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td style="width:33%;">AGAINST DEPARTMENT/PROCESS</td> <td style="width:33%;"></td> <td style="width:33%;"></td> </tr> <tr> <td>Is tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>all Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>shing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>osite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table> MRB (QSI042) Approval _____ tion _____ Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____	AGAINST DEPARTMENT/PROCESS			Is tube ☐	Water Jet ☐	Engineering ☐	all Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	shing ☐	Rec/Store/Packaging ☐	Other ☐	osite ☐	Supplier ☐	
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Date: 07/18/18

Container No: S093093
Part: DSI 9535 - 015
Job No: 180624
Serial No/ Batch: S093093
Revision: A
Inspector:
Exp Date:
Instructions:

Root Cause	FAULT CATEGORY	
Environment ☐	Temperature/Cure ☐	Power Loss/Surge ☐
Design ☐	Set-up ☐	Folio/Program ☐
Doc/Data ☐	BOM/Route ☐	Grain ☐
Equip/Tooling ☐	Broken/Damage/Defect ☐	Weld ☐
Handling/Pre ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐
Material ☐	Contamination ☐	Out of Sequence ☐
Internal Transport ☐	Countersink ☐	Off-set ☐
Tribal Knowledge ☐	Cut Too Short ☐	Mislabeled ☐
LOA ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐
Substation ☐	Drill Holes ☐	Misaligned/off center ☐
Past Expiry Date ☐		Positioned Wrong ☐
Misidentified ☐		Outside Dimensions ☐
		Over/Under tolerance ☐
		Part Incorrect ☐
		Part Lost/Missing ☐
		Part Moved ☐
		Drawing ☐
		Finish ☐
		Misread ☐
		Turning Sequence ☐

Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	OTHER : _____
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REFERENCE ONLY

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-607-2 REV. C,
INSTALLATION INSTRUCTIONS D350-607-3 REV. A AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS REV. 3

REF TCCA STC SH94-14
REF FAA STC SR00213NY
REF EASA STC EASA.IM.R.S.01405

1.0 PUPOSE

IT HAS COME TO DART'S ATTENTION THAT THE D4086-XXX PLACARD AND D2728-3 LABEL PEEL OFF FROM D3914-041 AND D4018-041 BASKET LIDS IN SERVICE. THIS HAS BEEN ADDRESSED FOR D350-607-441/-445/-541/-545 BASKETS AT CHG 003. CUSTOMERS WITH EARLIER CHANGE NUMBER BASKETS CAN PROCURE DSI-9535-01X KIT FROM DART PER SECTION 3.0 PARTS LIST OF THIS SERVICE INSTRUCTION AND INSTALL PER THE INSTRUCTIONS BELOW.

2.0 INSTRUCTIONS

- 2.0.1 LOCATE D4289-041 ON EXISTING LABEL PLATE PER FIGURE 1 OF THIS SERVICE INSTRUCTION.
2.0.2 DRILL QTY(4) Ø0.129" HOLES THRU D4289-041, EXISTING LABEL PLATE AND LID STRUCTURE. DEBURR. ENSURE MINIMUM EDGE DISTANCE OF 0.192". ENSURE HOLES DO NOT ALIGN WITH LID MESH. IF REQUIRED, LOCATE THE HOLE FURTHER AWAY FROM D4289-041 EDGES TO AVOID DRILLING THROUGH LID MESH.
2.0.3 INSTALL D4289-041 ON EXISTING LABEL PLATE BY APPLYING A THIN LAYER OF PROSEAL 890 BETWEEN THE MATING SURFACES AND SECURE D4289-041 USING CR3213-4-0X RIVETS AS SHOWN IN FIGURE 1 OF THIS SERVICE INSTRUCTION.
2.0.4 INSTALL NEW D4086-XXX PLACARD ON D4289-041 LABEL PLATE PER FIGURE 1 OF THIS SERVICE INSTRUCTION.

3.0 PARTS LIST

QTY -011	QTY -013	QTY -015	QTY -017	PART NUMBER	DESCRIPTION
X				DSI-9535-011	LABEL PLATE KIT, FOR -441 BASKET
	X			DSI-9535-013	LABEL PLATE KIT, FOR -445 BASKET
		X		DSI-9535-015	LABEL PLATE KIT, FOR -541 BASKET
			X	DSI-9535-017	LABEL PLATE KIT, FOR -545 BASKET
		1		D4086-200	PLACARD, MAX LOAD
1				D4086-210	PLACARD, MAX LOAD
			1	D4086-220	PLACARD, MAX LOAD
	1			D4086-232	PLACARD, MAX LOAD
1	1	1	1	D4289-041	LABEL PLATE
2	2	2	2	CR3213-4-02	RIVET
2	2	2	2	CR3213-4-03	RIVET

4.0 WEIGHT AND BALANCE

THERE IS A NEGLIGIBLE WEIGHT CHANGE ASSOCIATED WITH THE INSTALLATION OF DSI-9535-01X.

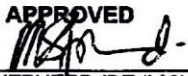
5.0 MAINTENANCE

MAINTAIN PER ICA-D350-607.

REFERENCE ONLY

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: NOV. 01, 2010
CERT. NO.: SH94-14
ISSUE NO.: 5

A	NEW ISSUE	MB	10.11.01
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9535	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		LABEL PLATE ADDITION	NTS
DATE	10.11.01	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	